

**Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application.

**Listing of claims:**

1-17. (canceled)

18. (previously presented) A method of making a three-material lollipop product, said steps comprising:
- extruding a rope of gum material from an extruder into a tubular member;
  - transporting said extruded rope of gum material through said tubular member into a batch forming mechanism;
  - injecting a center-fill semi-liquid material into said rope of gum material;
  - continuously molding molten candy material around said tubular member and said gum material in said batch forming mechanism thereby forming a rope of candy coated center-filled gum material;
  - transporting said rope of candy coated center-filled gum material to a lollipop forming mechanism; and
  - forming individual lollipop balls from said candy coated center-filled gum material in the lollipop forming mechanism.
19. (original) The method as set forth in claim 18 further comprising the step of sizing said candy coated gum material in a sizing mechanism prior to forming individual lollipop balls in said lollipop forming mechanism.
20. (original) The method as set forth in claim 18 further comprising the step of inserting sticks into said lollipop balls to form lollipop products.

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Page 3

21. (original) The method as set forth in claim 20 further comprising the step of cooling said formed lollipop products.

22-24. (canceled)